3M™ Link Connector

Cabling work procedures

Components

**Work procedure  < wire harnessing >**

1. Setting cable on cover
   1) Look for pin numbers on the groove of cover and cable direction.
   2) Press cable edge onto the insulation cap of cover edge.

2. Fix to the body temporarily
   Adjust 4 latches of the body to fit the 4 grooves on the cover, and press till the latch engages the 1st step.

3. Squeeze
   Use a pair of pliers to secure the cover to the body at the surface and back with notches.

4. Check
   Lastly, check if all 4 latches are engaged.

**Work procedures  < T-split fabrication >**

A) Cut the insulation cap base at the edge of cover with a nipper.

B) Check pin numbers of cover slot and cable direction to set the cable.

C) The terminal edge fabrication work sequence is 1-3), 1-4), 2-4.
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